

Work Order ID 53510

November 6, 2009 4:09:22 PM

Page 1

Item ID: D130-780-015

Accept

Revision ID: B

Item Name: Closeout Installation

Start Date: 06/11/2009 Start Qty: 2.00

Required Date: 17/11/2009 Req'd Qty: 2.00

Cust Item ID:

Customer:

Reference:

Approvals: Process Plan: BT Date: 07/11/09 Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start
Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D130-780	B								

100

0.00



DC

Document Control

Memo

Photocopy bluefile & type labels per PPP D130-780-015
CHG001

0.00

09/11/09

CZ 09/11/09 (2)

110

Pick Kit

0.00



Packaging

Packaging

Memo

0.00

9/11/09 (2) X SP

120

QC4- 100% Inspect kits for completeness

0.00



QC

Quality Control

Memo

0.00

09/11/09

(X2)

/

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Item ID: D130-780-015

Accept



Setup Start



Revision ID: B

Stop



Item Name: Closeout Installation

Start Date: 06/11/2009 Start Qty: 2.00



Cust Item ID:

Required Date: 17/11/2009 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 	Packaging	0.00							
	Packaging								
	Memo	0.00							
	Identify and pack for shipping as per PPP D130-780-015								
	Location: <u>A</u>								
	PPP rev: <u>A</u>								
140 	QC21- Final Inspection - Work Order Release	0.00							
	QC								
	Quality Control								
	Memo	0.00							

9/11/16

09/11/17
ME
09-11-16

Picklist Print

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Page 1

Work Order ID: 53510

Parent Item: D130-780-015

Parent Item Name: Closeout Installation

Start Date: 06/11/2009

Required Date: 17/11/2009

Comments:

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D3983-1		Manufactured	No			110	Each	10.0000	2.0000			
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Outer Closeout

Warehouse
Location

Main Warehouse

ST

10

53155

10

9/11/10 SP

D3983-3		Manufactured	No			110	Each	10.0000	2.0000			
---------	--	--------------	----	--	--	-----	------	---------	--------	--	--	--



Inner Closeout

Warehouse
Location

Main Warehouse

ST

10

53156

10

2 X 50

9/11/10 SP

D3983-5		Manufactured	No			110	Each	0.0000	2.0000			
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Hinge Closeout

D3983-047		Manufactured	No			110	Each	0.0000	2.0000			
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Closeout Attachment

2X 50

B53157 9/11/10 SP

B53158 9/11/10 SP 2X

Picklist Print

November 6, 2009 4:09:26 PM

Work Order ID: 53510

Parent Item: D130-780-015

Parent Item Name: Closeout Installation


Comments:

Start Date: 06/11/2009

Required Date: 17/11/2009

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
S ₂ D3983-9  Spacer		Manufactured	No			110	Each	40.0000	1x 2.0000		9/11/10	SP

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST139


40

52952

20

53159

20

S₂ AN525-10R6

Screw

Purchased

No

110

Each

138.0000

2x
4.0000

9/11/10 SP

Warehouse Loc Qty Loc Code

Location


Main Warehouse

ST

138

101203

138

S₂ AN525-10R24

Screw

Purchased

No

110

Each

148.0000

1x
2.0000

9/11/10 (2x) SP

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

148

109238

148

2x

Picklist Print

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Work Order ID: 53510

Parent Item: D130-780-015

Parent Item Name: Closeout Installation

Comments:

Start Date: 06/11/2009

Required Date: 17/11/2009

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

NAS1149D0363J , +1 Purchased

No

110

Each

300.0000

2.0000



Washer

9/11/10 SD

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

300

113064

300

MS21042L3 , +1

Purchased

No

110

Each

3,194.000

2.0000



Nut

9/11/10 (2x) SD

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

3194

110844

32

111274

27

111668

643

112314

1992

112385

500

2x SD

5.0 PARTS LIST

53510

8

-041	-042	-043	-044	-011	-013	-015	Part Number	Description
X							D130-780-041	SPACEPOD™ LH, EC 130 B4
	X						D130-780-042	SPACEPOD™ RH, EC 130 B4
1		X					D130-780-043	DOOR ASSEMBLY, LH
	1		X				D130-780-044	DOOR ASSEMBLY, RH
1				X			D130-780-011	LH SLIDING DOOR HINGE KIT
1	1				X		D130-780-013	SWITCH RELOCATION KIT
				1		X	D130-780-015	CLOSEOUT KIT
2	2						D3815-041	WEB ASSEMBLY
3	3						D3815-5	PACKER
		1	1				D2589	KEYS, KEY CHAIN
1	1						D3837-1	DECAL
1	1						D3015-3	LOCK NUT
		1					D3186-3	SPACEPOD™ DOOR, LH
			1				D3186-4	SPACEPOD™ DOOR, RH
1							D3798-041	FLOOR
	1						D3798-042	FLOOR
1							D3188-5	SPACEPOD™ BODY
	1						D3188-6	SPACEPOD™ BODY
1	1						D3547-1	BRACKET
1	1						D3550-1	STRUT
		1	1				D3552-7	GAS SPRING
1	1						D3554-7	BALL STUD
4	4						AN3-3A	BOLT
4	4						AN3-6A	BOLT
2	2						AN3-10A	BOLT
1	1						AN5-5A	BOLT
38	38						AN525-10R7	SCREW
8	8						AN526C832R14	SCREW
6	6						MS24694S54	SCREW
7	7						MS24694S67	SCREW
1	1						MS24694S69	SCREW
		2	2				MS27039-0811	SCREW
8	8						A3235-020-935	WASHER
14	14						NAS1149D0363J	WASHER
16	16						NAS1149D0332J	WASHER
		4	4				NAS1149DN832J	WASHER
3	3						NAS1149D0563J	WASHER
		2	2				NAS1515H3	NYLON WASHER
		2	2				MS21042L08	NUT
22	22						MS21042L3	NUT (or MS21042-3)
1	1						MS21042L5	NUT
10	10						AKS7-1032-130	INSERT
28**	28**						AKS7-1032-130	INSERT
10	10						MS21059L3	NUTPLATE

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Revision: B

Date: 09.06.11

S3510

-041	-042	-043	-044	-011	-013	-015	Part Number	Description
					2	1	D3819-1	MALE SPADE CONNECTOR
					2		D3597-1	FEMALE SPADE CONNECTOR
					1		D3598-2-096	EXPANDABLE SLEEVE
					24		D3599-1	TIE-WRAP
					24		D3600-1	TIE-WRAP MOUNT
					24 FT		M22759/41-22-9	WIRE
		1*	1*				D2464-1250	NEOPRENE SEAL
1**		1*					D3837-3	DECAL
	1**		1*				D3837-4	DECAL
		2*	2*				D2586	LATCH
		2*	2*				D2585	MOUNTING CHANNEL
		2*	2*				D2621	LATCH PLATE
		2*	2*				MS27039-1-15	SCREW
		2*	2*				NAS1149D0363J	WASHER
		2*	2*				MS21042L3	NUT (or MS21042-3)
		1*	1*				D2857-1	HINGE BRACKET
		1*	1*				D2857-2	HINGE BRACKET
		2*	2*				D2228	BACKING PLATE
		8*	8*				AN526C832R10	SCREW
		8*	8*				NAS1149DN832J	WASHER
		8*	8*				MS21042L08	NUT
		1*	1*				D3557-1	BRACKET
		2*	2*				D2228	BACKING PLATE
		1*	1*				D3554-7	BALL STUD
		1*	1*				NAS1149D0563J	WASHER
		1*	1*				D3015-3	LOCK NUT
		2*	2*				AN526C832R14	SCREW
		2*	2*				AN526C832R10	SCREW
		4*	4*				NAS1149DN832J	WASHER
		4*	4*				MS21042L08	NUT
2**	2**						D2237	STRIKER PLATE
4**	4**						MS20426AD4-5	RIVET
2**	2**						D3538-1	HINGE BRACKET
2**	2**						D2179	HINGE BRACKET PLATE
4**	4**						AN526C832R24	SCREW
4**	4**						NAS1149DN832J	WASHER
4**	4**						MS21042L08	NUT
				1			D3813-041	HINGE ASSEMBLY, UPPER DOOR
				1			D3813-043	HINGE ASSEMBLY, LOWER DOOR
				2***			D3518-3	ROD END

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Revision: B

Date: 09.06.11

53510

-041	-042	-043	-044	-011	-013	-015	Part Number	Description
				2***			NAS509-6	NUT
				1			D3814-1	HINGE, UPPER AIRFRAME
				1			D3814-3	HINGE, LOWER AIRFRAME
				2			D3816-1	SPACER
				4			D3816-3	SPACER
				1			D3817-041	ANCHOR PLATE
				2			AN3-5A	BOLT
				3			AN3-7A	BOLT
				2			AN310-4	CASTLE NUT
				2			AN4-17	BOLT
				2			AN970-4	WASHER
				5			MS21042L3	NUT
				2			MS24665-212	COTTER PIN
				3			MS24694S46	SCREW
				8			NAS1149D0363J	WASHER
				2			NAS1149D0463J	WASHER
				1			D3552-7	GAS SPRING
				2			D3622-1	BALL STUD
				1			D3820-1	DOOR SUPPORT
				2			MS21042L5	NUT
				2			NAS1149D0563J	WASHER
				1			D3892-1	SEAL
						1	D3983-1	OUTER CLOSEOUT
						1	D3983-3	INNER CLOSEOUT
						1	D3983-5	HINGE CLOSEOUT
						1	D3983-047	CLOSEOUT ATTACHMENT
						1	D3983-9	SPACER
						2	AN525-10R6	SCREW
						1	AN525-10R24	SCREW
						1	NAS1149D0363J	WASHER
						1	MS21042L3	NUT

* Pre-installed on D3186-3/4 Spacepod™ Door

** Pre-installed on D3188-5/6 Spacepod™

*** Pre-installed on D3813-041/-043 Hinge Assemblies

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